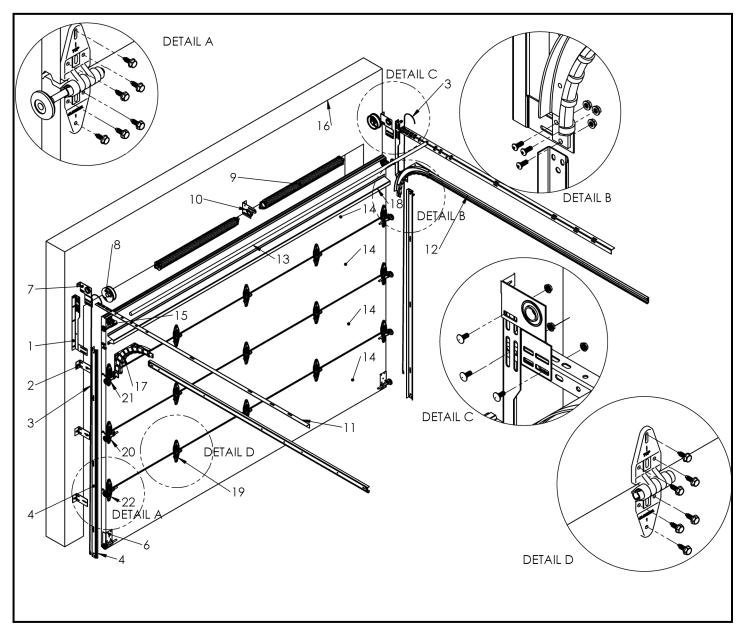


Panel-Glide[™] Installation Instructions



Panel-Glide Panel Door



Item No.	Description	Item No.	Description
1	Flag Bracket	12	Horizontal Track
2	Jamb Bracket	13	Torsion Shaft
3	Cable	14	Door Panel
4	Vertical Track	15	Residential Top Bracket
5	Roller	16	Back Wall / Abutment
6	Bottom Bracket	17	Nylon Curve
7	End Bearing Bracket	18	Reinforcement strut / Bracing
8	Cable Drum	19	#1 End Hinge / Mid Hinge
9	Torsion Spring	20	#2 End Hinge
10	Centre Bearing Bracket	21	#3 End Hinge
11	Horizontal Angle	22	#1 End Hinge Assembly with Roller



Parts List

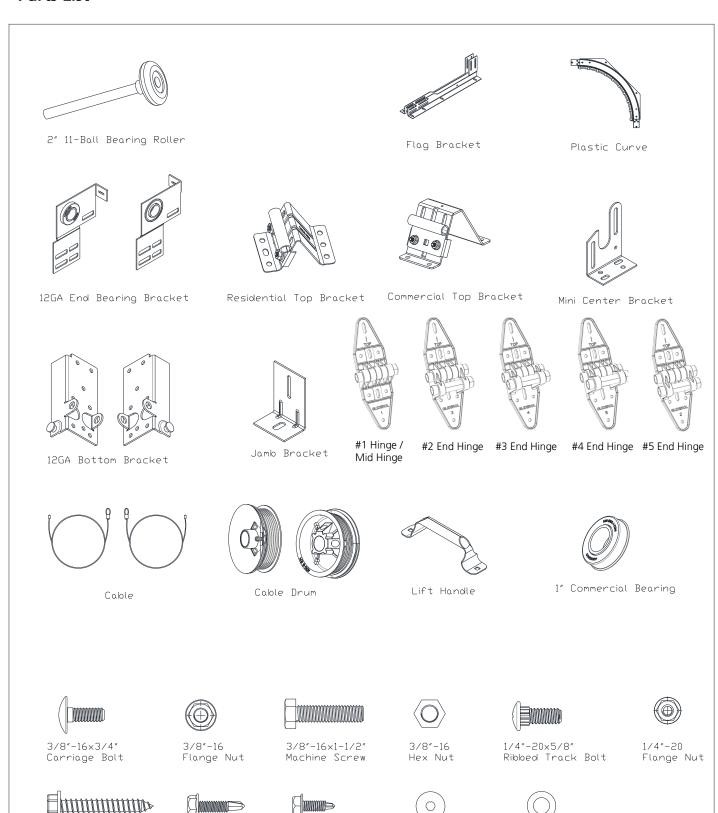
5/16"x2" Lag Screw

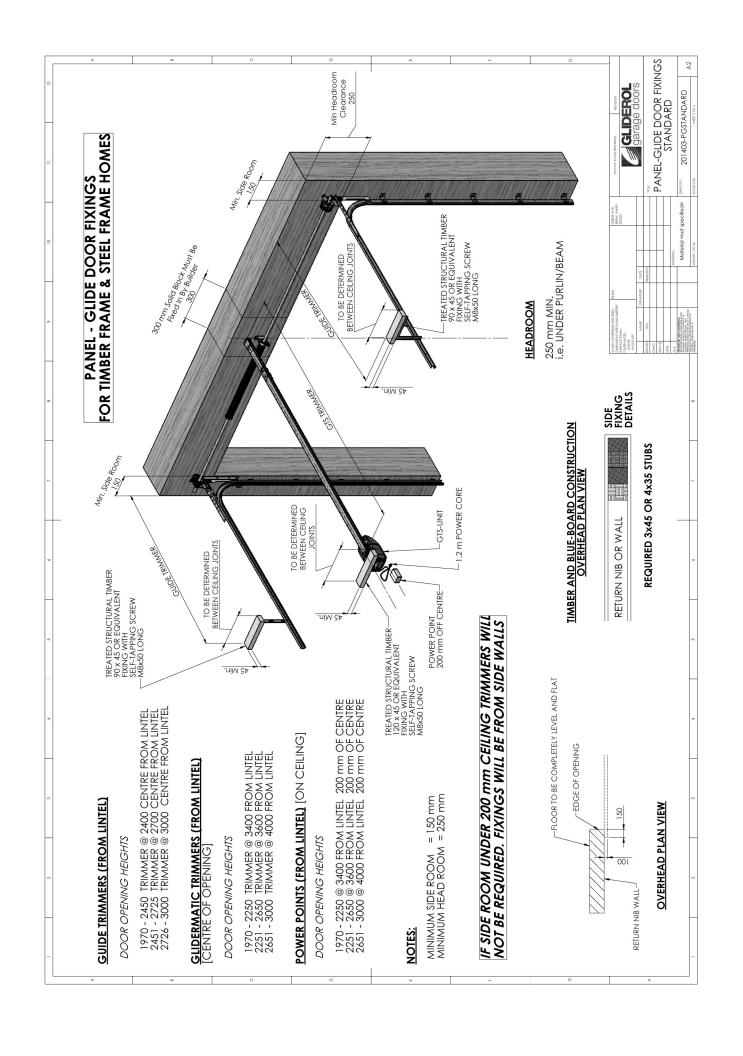
1/4″-20×25mm Tek Screw 1/4"-20×3/4"

Tek Screw

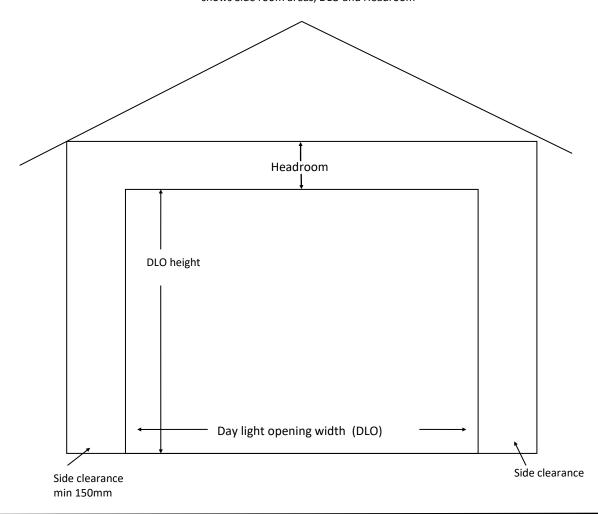
Spacer forBracket and Track

5mm Spacer

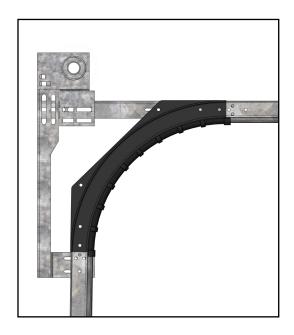




Basic garage design shows Side room areas, DLO and Headroom



Standard Door

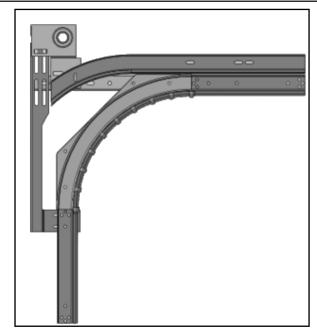


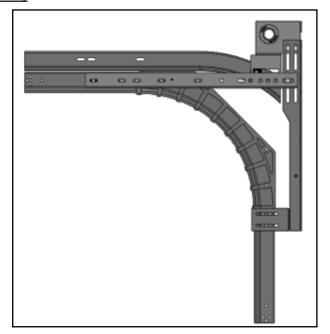


Standard Headroom minimum = 350mm Standard Vertical Track cut Height = Door height -170mm

Effective door clearance height will be 50 mm to 60mm less than door height measured from downside of the bracing to the floor when door in fully open position.

Low Head Room or Front mount Low Head Room (FMLR)



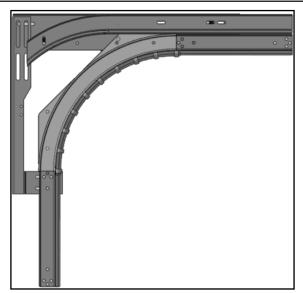


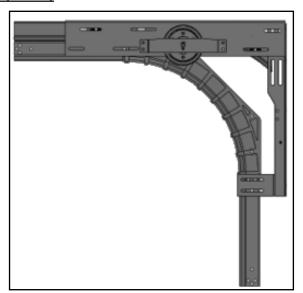
FMLR Headroom minimum = 230mm FMLR Vertical Track cut Height= Door height -300mm

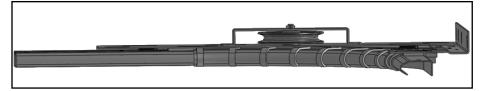
Effective door clearance height will be 50 mm to 60mm less than door height measured from downside of the bracing to the floor when door in fully open position.

Plastic Curve with Extended Flag Bracket (498mm long)

Ultra Low Head Room or Rear Mount Low Head Room (RMLR)





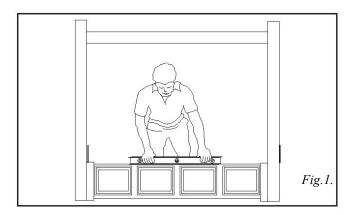


Installation Instructions

Step 1

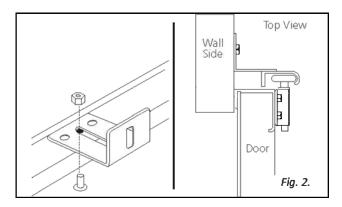
Stand door panel upright central to garage door opening and ensure it is level by placing spirit level on top edge of door panel. If panel is not horizontally level it is important to use suitable packer underneath door panel to achieve level.

Ensure that there is an even overlap on either side. Mark a point 10mm past either end. Using a straight edge pencil a vertical line on both sides of the opening.



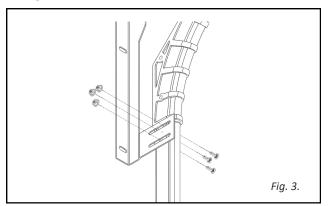
INSTALLING VERTICAL TRACKS Step 2

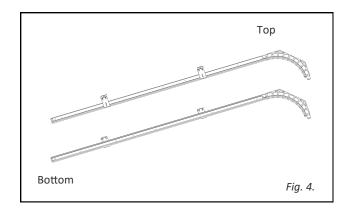
Loosely fasten the wall fix brackets to each vertical track using the 1/4' x 5/8' screws and nuts as shown. The screw heads must be inside the track. The smaller wall bracket is fixed to the bottom of the track, with the larger bracket above. IMPORTANT ensure the flat edge of the track is facing the wall.



Step 3

Attach the flag brackets to the top of the track with the $1/4^{\circ}$ x $5/8^{\circ}$ screws and nuts, once again screws heads must be inside the track. Refer Fig. 3.





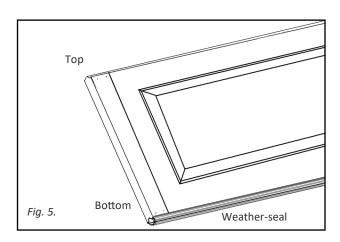
Step 4

Install each vertical track to garage wall using suitable fixings, align inside edge of each track with penciled line as detailed in Step 1.

SETTING UP THE DOOR PANELS

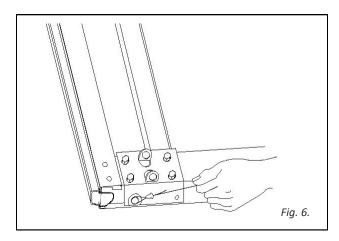
Step 5

Select door panel with weatherseal pre-installed to bottom edge. Place this panel face down on a soft support. (e.g two padded saw horses).



Step 6

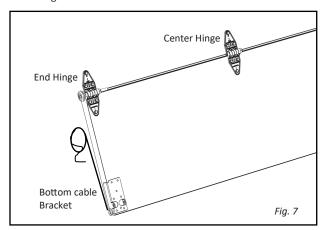
Attach the bottom cable bracket to each bottom corner of the panel using 1/4' metal screws. Hook one cable over steel extrusion either end





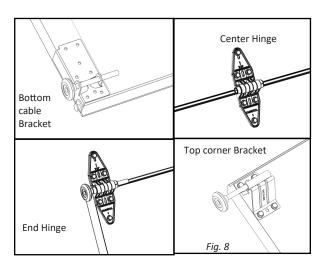
Step 7

Using the end hinge attach a hinge to each rigid vertical section of the panel. Ensure hinge is face down and level with top edge of the panel. Refer Fig 7.



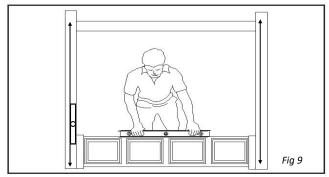
Step 8

As each door section is completed, the rollers must be placed in the brackets and hinges as shown in Fig. 8. Once complete slide bottom panel into vertical tracks, (refer Fig. 9), ensure rollers engage in track and moving freely. The roller positions in the #12345 End Hinge must be incremented every panel i.e #1 position for Panel in between 1st and 2nd panel, #2 position for panel in between 2nd and 3rd panel and so on. #1 Hinge to be used for all intermediate mid hinges.



Step 9

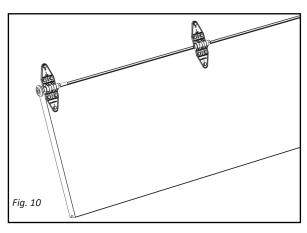
Check that door panel is level by placing spirit level on top edge of door panel. If panel is not horizontally level it may be necessary to use suitable packer underneath door panel to achieve level. **Make sure vertical tracks are level.**



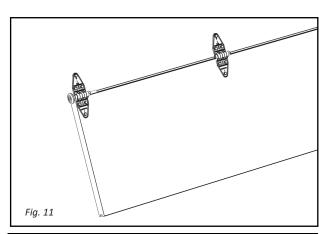


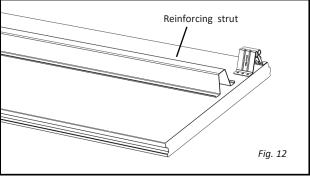
Step 10

Attach *end hinges* first to each end of the next door panel then attach the *center hinges* to each vertical rigid section between the two outer end hinges by working your way towards the center. Place a piece of cardboard on top of the bottom panel where it mates with the next panel to maintain the required gap between the panels. Lower this door panel on top the bottom panel.



Step 11Repeat step 10 to the third door panel. Ensure center hinges are used one each internal vertical rigid section.





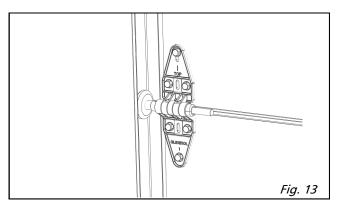
Step 12 Place the last section face down, attach the top corner brackets to the door panel as shown in Fig. 12. The top brackets are secured using four tek screws. If the door is supplied with one reinforcement strut, attach the strut to the top panel as shown (inset). If two struts are supplied attach strut to Top and bottom panel. If more than two struts are supplied attach to all panels. Do not install final panel until Step 17.

Step 13

Make sure front face of panels do not touch wall.

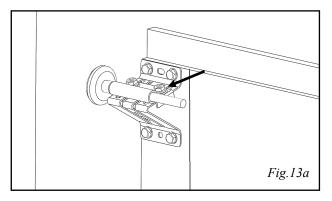
IMPORTANT- Do Not force the track too tightly against the rollers as this will cause the door to bind when in operation.

Check that all door panels are level and make necessary adjustment with temporary packers. Once satisfied secure all wall mounted brackets to eliminate any further track movement.



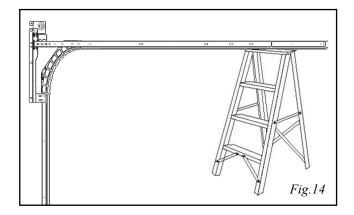
INSTALLING HORIZONTAL TRACKS

Step 14 Loosen the slide on each top bracket enabling easy roller adjustment.



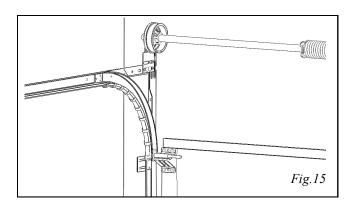
Step 15

Use a suitable support to hold the back of the horizontal track in position. Refer Fig. 14.



Step 16

Attach the flag bracket to the curved section of the horizontal track using the $1/4' \times 5/8'$ screws and nuts ensure that the screws are on the inside of the track. Attach the end of the horizontal angle to the top of the wall mounted flag bracket the $3/8' \times 3/4'$ carriage bolt and nut. Refer Fig. 15.

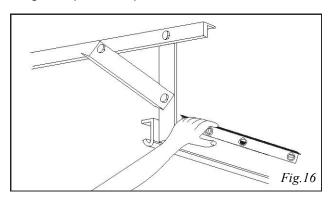


Step 17

Lower the final door panel into the vertical tracks. Fasten the hinges to the bottom of this panel. That is in a four panel door secure the hinges from the top of panel three to the bottom of panel four. This is done to prevent the top panel from falling out of the vertical track.

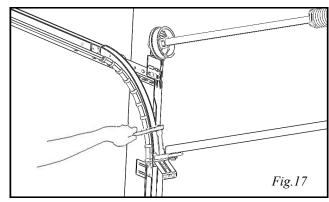
Step 18

Secure the rear of the horizontal track with the steel angle. Due to the variance in installation requirements within a garage these angles are not provided. The angle may be attached to return walls or the ceiling. Make sure that the track is level and square with the opening. Due to the fact that the horizontal tracks are weight bearing when the door is fully opened ensure that adequate fasteners are used into solid fixings. Refer Fig. 16. Repeat this step for the second horizontal track.



Step 19

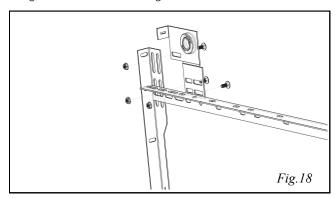
The sliding section on the top door panel bracket should be loose. Push roller to the front of the front of the guide and adjust top panel accordingly leaving enough clearance between head and jamb. Once satisfied that the roller is correctly positioned in the track then tighten the slide bracket. If an operator is to be installed. Tighten bracket to leave clearance between panel and lintel. Refer Fig. 17.





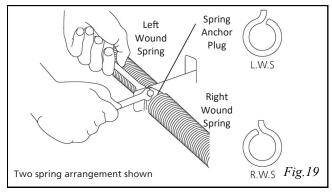
Step 20

Attach the bearing plate to each horizontal angle on both tracks using carriage bolts and nuts. Refer Fig. 18.



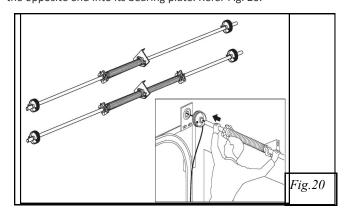
Step 21

Secure the spring anchor plugs to the center bearing. Locate the left wound spring to the right side of the plate and the right wound spring to the left of the plate. If your door only requires one wound spring locate it to the left or right as detailed above. Slide the completed spring assembly over the shaft and slide into place the cable drums at each end. Ensure that the correct drums are on the right ends as marked.



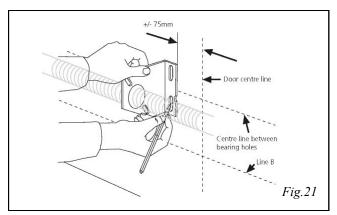
Step 22

Place the shaft assembly over the horizontal tracks and slide one end through the bearing plate with the greatest side clearance, then insert the opposite end into its bearing plate. Refer Fig. 20.



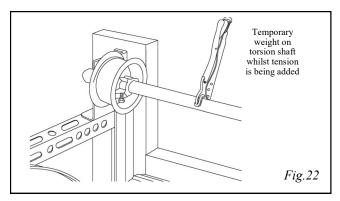
Step 23

Take hold of the spring bearing plate and raise it until the shaft is level. Position the bracket near the center of the header so that the automatic GTS can be fixed in the center and securely fix to the wall. Refer Fig. 21.



Step 24

Pull the cables up in the space between the tracks and the door. Align the cable over the back of the cable drum and insert in the cable slot. Lay the cable over the highest outside groove of the drum. Both cables must be even.



TORSION SPRING ASSEMBLY

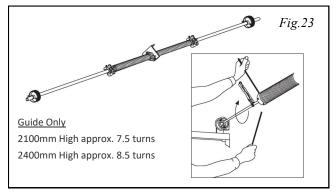
WARNING: Springs under tension may cause damage or injury if handled incorrectly and should only be attempted by a person with sound knowledge of springing mechanisms. IMPORTANT: Door must always be in closed position when adjusting tension.

Step 25

Draw or texture a central horizontal line along the length of the springs. This line is used to easily identify the amount of tension you have put on the door each spiral reflects one turn of tension.

Springs must be tensioned in the direction they are wound.

Insert a winding bar into the hole of the spring block and wind 1/4 of a turn, now insert a second winding bar and continue turning repeat this process until desired tension is achieved.





Once you have completed the desired number of turns secure the set screws on the spring block to the shaft. Remove the winding bars.

WARNING: Always ensure that your body and face are to the side of the winding bars. Refer Fig. 23.

Congratulations you have now successfully commissioned your panel glide sectional overhead garage door. If installing an automatic operator please refer to Glidermatic GTS installation instructions.

Lubrication:

Ensure that all roller shafts are dipped in grease before installation.
Lubricate all hinges in holes provided.

Warranty

A.The manufacturer, Gliderol Garage Doors Pty Ltd (the Manufacturer), a division of Gliderol International Pty Ltd, of 32 Jacobsen Crescent, Holden Hill, South Australia, 5088 warrants to the original purchaser (the Vendee) that the Safe-T-Glide (the Unit) including every major component thereof will be free from defects in materials and workmanship in normal operation for a period of twelve (12) months from the date of installation where installation is effected by the Manufacturer or one of its Authorised Distributors or otherwise from the date of purchase.

- B. (1) Where the door has been installed by the Manufacturer or an Authorised Distributor, the Manufacturer warrants such installation shall be free from defects in material or workmanship and that the Vendee shall be entitles to free service by the Manufacturer or its Authorised Distributors to remedy any such defect. Any service calls made by the Manufacturer or its Authorised Distributors for the purpose of adjustments and, in the opinion of the Manufacturer not to remedy a defect to which this Warranty relates will be paid for by the Vendee.
- B. (2) Where the door has not been installed by the Manufacturer or its Authorised Distributor, in addition to any warranty offered by the installer, the Manufacturer will within twelve (12) months after the date of purchase and after notification of the defect by the Vendee and on the return of the defective part of the door repair or at its option, replace any defective part of the door without charge provided disconnection, re-installation and freight costs shall be borne by the Vendee.

C. Vendee to give Notification and Proof

The Vendee must immediately notify either the Manufacturer or its Authorised Distributor in the event of any alleged defect in the Unit and must establish to the reasonable satisfaction of the Manufacturer or its Authorised Distributor the date of purchase

or installation (as the case may be) by way of invoice or the completed Warranty Form contained in this Manual.

D. Future Modification

The Manufacturer reserves the right to modify any existing or future

FINAL ADJUSTMENT

- IMPORTANT: Door must always be in the closed position when adjusting the tension.
- Open and close door to check tension.
- If spring is over tensioned the door will not close fully (Remedy reduce spring tension, 1/4 decrements advised).
- If spring is under tensioned door will be heavy to lift. (Remedy increase spring tension, 1/4 increments advised).
 - **NOTE:** Always ensure that torque is taken up on winding bar prior to releasing spring set screws.
- With the door in closed position loosen the track wall brackets and move vertical tracks to adjust clearance from the wall.
- Check all nuts and bolts for secure fastness.

NEVER PUT FINGERS BETWEEN PANELS WHEN CLOSING DOOR.

E. General

Subject to paragraph F and G the obligations of the Manufacturer or its Authorised Distributor under this Warranty are limited to those contained above and this Warranty is the only warranty made by the Manufacturer and exclusively and expressly in lieu of all other warranties permitted to be excluded by law whether these warranties are express, implied, under common law or by statute and the terms of the warranty may not be modified by person, firm or corporation other than the Manufacturer.

F. Exclusions

This Warranty does not extend to or affect the Manufacturer or its Authorised Distributor in the event that any defects or malfunctions of the Safe-T--Glide are due to or result from:

- 1. Lack of proper care or maintenance of the door.
- 2. Incorrect, improper or unreasonable use.
- Faulty installation or adjustment which is not carried out by the Manufacturer or its Authorised Distributor.
- Failure to observe any instructions or directions provided with the door or given to the Vendee by the installer.
- Attempted modifications or repairs carried out by an unauthorised person.
- Faulty or unsuitable structures to which the Safe-T-Glide is affixed.
- Damage caused by operating the door with a non Gliderol operator.

G. Statutory Warranties

It is expressly provided that this Warranty or any terms and conditions of it or any other literature provided to the Vendee shall not be read or applied so as to purport to exclude, restrict or modify or have the effect of so doing the application in relation to the supply of the Unit of all or any of the provisions of division 2 and 2a of Part V of the Trade Practices Act, 1974 (the Act) as amended or the exercise of a right conferred by such provision or any liability of the Manufacturer or its Authorised Distributors for breach of a condition or warranty implied by such provisions or any other condition or warranty implied by any relevant State Act or Territorian Ordinance or by the General Law and which by law cannot be excluded, restricted or modified provided that to the extent that the Act permits the Manufacturer to limit his liability for a breach of a condition or warranty implied by the Act then the Manufacturer's liability for such breach shall be limited to the payment



Head Office Gliderol Garage Doors

32 Jacobsen Crescent, Holden Hill, SA 5088

Phone (08) 8360 0000

Victoria Gliderol Garage Doors

94-98 Micro Circuit, Dandenong South, VIC 3175

Phone (03) 8788 8100

NSW Gliderol Garage Doors

45 Sammut Street, Smithfield, NSW 2164

Phone (02) 9725 1033

Queensland Gliderol Garage Doors

20 Randle road, Pinkenba QLD 4008

Phone (07) 3260 9000

OR YOUR LOCAL SUPPLIER



